FHI 059, Version 13	Is	ssued by: FHI	Date of issue: 12/05/2020
Case No: 2023-0060			Date of visit: 15/03/2023
Time spent on site:	.5hrs	Main Insp	ector:
Site No: FS0606 Business No: FB0001	Site Name: Business Name:	Westmill Fish Farm Cloan Hatcheries Ltd	
Case Types: 1 ECI	2 CNI 3 VMD	4 5	6
Water Temp (°C): 1.6	Thermometer No:	T152	FHI 045 completed
Observations:	Region: TA	Water type: F	CoGP MA
Dead/weak/abnormally behaving Clinical signs of disease observed Gross pathology observed? Diagnostic samples taken?	•	Y If yes, see additional i	nformation/clinical score sheet. nformation/clinical score sheet. nformation/clinical score sheet.
UNI/REG only - if unable to carry	out intended visit detail	reason below:	

Additional Case Information:

Fish all come on from Costa Springs. Furunculosis was observed in the brown trout in December 2022 and was treated with Florocol and Formalin with good results and low mortality. No disease challenges have been noted in the last month.

Site is fed from a lade off the River Ericht which flows through the site. A screen was in place at the main inlet and was fitted with an automatic arm to keep the screen free from leaf litter and debris. Screens were also fitted between the ponds and at each outlet and are cleared of leaf litter and debris daily to maintain flow through the site.

Site treats fish prophylactically with formalin and florocol to prevent outbreaks of Furunculosis and site manager reported that this approach works well for the site.

Site experiences very low mortalities across all species, with mostly single figures removed from ponds on a daily basis. Otters accessing the site is attributed as the primary cause for mortality. Wildlife cameras have been installed in an attempt to trace where the otters are gaining access to the site through the perimeter fence. This has been successful and access points have been cemented to prevent further access. Site manager explained that any unusual increase in mortality (anything above 20/pond/day) would be further investigated. FVG would be contacted in the first instance to collect samples for analysis.

Tricaine has been used on the site previously but was not recorded in the treatment record. This was raised with the site manager and the requirement to record its use explained. Site manager agreed to record the use of Tricaine going forward, NFA.

Tiger trout were also stocked on site without authorisation. Authorisation amendment application and revised BMP requested from business retrospectively.

Rainbow trout on site are growing rapidly and feeding in low temperatures. Fin damage was observed in the rainbows on site, but otherwise appeared in good physical health and were active in the ponds. The brown and tiger trout on site also appeared in good physical health and fins were noted to be in good condition.

<5 mortalities were observed across the site and no moribunds were noted in any of the ponds. 1 fish was observed swimming on its side and was removed for external and internal examination. No significant findings.</p>

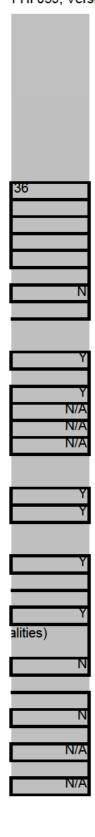
Fish sampled for VMD appeared healthy externally and internally upon examination. Fins were in good condition and food was present in the gut.

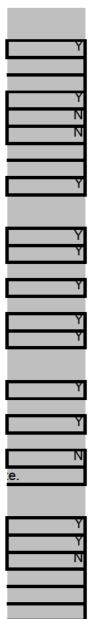
Site inspection, paperwork and sampling completed by under the supervision of for internal audit.

FHI 059, Version 13			Is	sued by: FHI			Date of issue			
Case No:	2023-0060		Site No:	FS0606	6					
Date of Visit:		15/03/202	3		Inspector(s):					
Registration/Authorisation Details										
Business/site details summary checked by site representative? Y										
2. Changes made to	details?						Υ			
Site Details (includ	e cleaner fi	sh for all sec	tions)							
Total No facilities	c cicunci ii	36	Facilities	stocked	19	No facilitie	s inspected			
Species	TRO	TRO	RTR	RTR	RTR	RTR	TTR			
Age group	2022	2023	2019	2021	2022	2023	2022			
No Fish	12,145	13,956	2,972	34,600	54,375	97,340	8,860			
Mean Fish Wt	500g	65g	2kg	828g	476	37g	70g			
Next Fallow Date (S	,	Never fallo	<i>N</i> .	Next Input Da	_ ' '	15/03				
Recent (last 4 wks)	disease prol	olems?		N	Any escapes	s (since last	visit)?			
If yes, detail:										
1. Movement records available for inspection? 2. Date of last inspection: 3. Are records complete and correctly entered? 4. Are movement records available for dead fish and waste? 5. Are records complete and correctly entered? 6. Are health certificates for introductions (outwith GB) available?										
Transport Records										
1. Are any movemen			•	•						
If yes, is there a syst	tem in place	for maintena	nce of trans	ontation records	?					
Mortality Records										
1. Mortality records a										
2. How are mortalities disposed of? Incinerated - on site										
If other detail:										
3. Mortality records complete and correctly entered?										
Wk10: 31, Wk9: 50, Wk8: 60, Wk7: 208 (136 were transport morta										
4. Recent mortality (last 4 wks): across the whole site.5. Evidence of recent increased/atypical mortalities?										
If yes, facility nos/no mortality per facility/no stock per facility/reason:										
yee, tability her had my per had my read to the per had my readon.										
6. Any other peaks in mortality during period checked?										
If yes, detail:										
7. Have increased (u	unexplained) mortalities b	een reported	to vet or FHI?						
If yes, detail action:										
8. Have 'mortality events' been reported to FHI? If no, enter details on mortality events sheet.										

12/05/2020

Treatments and Medicines Records
1. Recent treatments (see comment)?
If yes, detail: Formalin Florocol
If other, detail:
2. Medicines records available for inspection?
3. Are records complete and correctly entered?
4. Are fish in a withdrawal period?
5. If yes, what treatment(s)?
If other, detail:
6. Are medicines stored appropriately?
Biosecurity Records
Biosecurity records available for inspection?
2. Has the manner and frequency of mortality removal, recording and safe disposal been considered?
3. Has the manner and period in which the APB will notify Scottish Ministers or veterinary professional of any
increased (unexplained) mortality at the site been included?
4. Has the action that will be taken in the event that the presence or suspicion of the presence of a listed disease
is detected been included and <i>how</i> and <i>when</i> that will be notified to Scottish Ministers?
5. Has the health status of aquaculture animals being stocked on the farm site been covered (equal or higher
health status, certification if required)?
6. Have the husbandry and biosecurity measures implemented between each epidemiological unit to minimise
transmission of disease been covered (movement of staff, visitors, equipment, live or dead fish etc.)?
7. Is documentation available regarding the measures in place to maintain the physical containment of
aquaculture animals held on site?
8. Have the biosecurity procedures been adequately implemented on site?
If no, detail: BMP date for review was overdue. Some measures were no longer being implemented on sit
Results of Surveillance
1. Has any animal health surveillance been carried out by, or on behalf of, the business?2. If yes, are results available for inspection?
3. Any significant results?
If yes, detail (if not detailed under recent disease problems).
il yes, detail (il liet detailed diddel recent disease problems).





Case No:	2023-0060		Site No:	FS0606	
 Is the CoGP Farm M Does the site have a 	nced sea lice probler lanagement Area (or ccess to a range of l amectin benzoate)	ms in the previous 4 years? equivalent) fallowed synchrono licenced in-feed and bath sea lice s well as access to suitable biological	e medications (in	ncluding deltamethrin,	s, and
4. Is there a signed doo Management Area (or e		agement agreement or statement	t relevant to the s	site and CoGP Farm	
		nspection? (Legal SSI, CoGP An ed standard specified in the SSI a		Legal SSI, CoGP Annex 6	5)
7. Are sea lice (<i>L. salme</i> records are inspected?		pelow the suggested criteria for tr	reatment in the C	CoGP during the period the	at
		almonis) numbers per fish been riod that records are inspected?	at a level of 3 or	above (prior to w/b 10/6/1	19) or
If yes, have these been	reported to the Fish	Health Inspectorate? If no, FHI	see comment.		
9. Is C. elongatus infes	station at a level which	ch is considered to cause signific	ant welfare probl	lems? (CoGP 4.3.81, 5.3.	50)
•		inistered or other actions taken w . <i>elongatus</i> is considered to have			
11. Has any other actio	n been taken (where	e applicable)?			
•		ons taken had a significant impac	•		
		ed out in cooperation between pa			
14. Is there a harvesting sea lice?	g strategy for the site	e, where fewer populations or pa	rt populations are	e held without treatment f	or
15. Is there a site speci scenarios during the es		gement procedure with waypoint e infestation?	s describing set	actions to deal with recog	nised
16. Do the sea lice leve	els observed on stoc	ks reflect sea lice count data? If	no please detail ı	reasons.	
0					
Containment Inspection				vaduation ovalago	V
•		nage due to predators in the curre of the predation experienced on s		•	<u> </u>
Perimeter fence	Top nets, screens		ite: (Detail belov	Lockable gate to site	
If other, detail below:	10011010, 0010011	o rock control contract		Lookable gate to one	
		experienced on or in the vicinity o	f the site since th	ne last FHI inspection?	N
If Yes proceed with que					
4. Have these been rep					
		forthwith (where they exist)? (Co			17)
b. Have these been rep	orted to the SSPO a	and local fisheries trusts forthwith	i (where they exis	st)? (COGP – 4.4.37, 5.4.°	17)
7. Were methods (if an	y) used to recover es	scapees? If yes give detail			
8 If all pote were deale	aved was this satisf	agreed with local wild fish interes	ete and was nor	niceion divon by Coettish	
Ministers? (Legal, CoG	P – 4.4.38, 5.4.18)	agreed with local wild fish intere			
	•	inimise the risk of further escape	s? (Not covered	in code but could	
be considered under	•	•	1 1 1 "	(-)	N/
10. Is the site inspected	a as satisfactory with	regards to containment? If no, p	please detail reas	son(s)	Υ

Issued by: FHI

FHI 059, Version 13

Date of issue: 12/05/2020

FHI 059, Version 13		Issued by: FHI			Date	of issue:	12/05/2020
Case Number:	2023-0060		Site No:	FS0606		Insp:	
Date of Visit	15/03/2023		No of m	ovements/s	supp./dest.		Score
Live fish movements			0	1-5	6-10	>10	
Movements on (from out	Frequency of m	ovements on from equivalent MS	0	5	10	14	0
with GB) of susceptible	Frequency of m	ovements on from equivalent zone or	_				
species		cluding third country	0			26	
	Number of supp	oliers	0	5	10	14	0
Movements off	Frequency of m		0			10	10
	Number of dest		0			10	10
Exposure via water	I= :tt	Site contacts	0	1-5	6-10		
Water contacts with other farms (holding species	disinfection or b	ed (secure water supply through orehole)	C				
susceptible to same		or in a coastal zone with category I					
diseases)		or within 1 tidal excursion	1	2	4		1
		or in a coastal zone with category III or within 1 tidal excursion	1	3	6		
		or in a coastal zone with category V					
	farms upstream	or within 1 tidal excursion	1	4	8		
Management practices			None	Secure	Unsecure		
Water contacts with processors	Any processing	plant discharging into adjacent waters	C	1	2		0
On farm processing within	No on farm prod	cessing		1			
the rules of the directive		fish (re-cycling risk)	0				0
			1				
		from MS of equivalent status	2				
	equivalent statu	from zone or compartment of s	4	ı			
	Processing fish	from Category III farm	8				
	Processing fish	from Category V farm	10				
Disposal of fish and fish by-	Site's own wast	e only processed.	0				0
products	Common proce	sses with other farms	3				
	Collection point	for waste from other farms	5				
Use of unpasteurised feeds	No feeding of u	npasteurised feed	0	1			0
	Feeding unpast	eurised feed	5	5			
Biosecurity		Number of sites	1	2 or 3	≥4		
Contacts with other sites	Sites operating	from single shorebase	0	1	2		0
	Sites sharing st	aff and equipment	C	1	2		0
Disinfection of equipment	Yes		C				0
between sites, use of footbaths etc	No		1	1			
CoGP/Regulator							
Practices in accordance	Yes		C				0
with regulator or industry code of practice	No		3				
Platform access to cages	Yes			1			
i lationii access to cages	No		2				-
	INO			1			
					Total		21
					Rank		MEDIUM

Priority samples: VI	г	11 059, Version 13							ISS	uea by: F	ΉΙ			
Priority samples: VI BA PA MG HI Time sampling starts/ends: 02:30:00 02:45:00 Inspector: VMD No. Environmental conditions: 1 Indoors 2 3 4 5 Summary samples HIST BA MG VI PA Total Samples Add Fish/Pools - click Pool/Fish No F1 F1 F1 F2 F2 F3 F4 F		Case no:	2023-00)60	Site No:		FS0606					15/	03/2023	15/0
Summary samples HIST BA MG VI PA Total Sample: Add Fish/Pools - click Pool/Fish No Fish nos Pool Group Species Average weight Average weight Sex N/A Water Type Species N/A Water Type Species Species		Priority samples:	VI		ВА		PA		MG				1	
Add Fish/Pools - click Pool/Fish No			02:3	0:00	02:4	5:00		Inspecto	or:			VMD No	o.	1
Add Fish/Pools - click Pool/Fish No Fish nos F1 Pool Group Species RTR Average weight Sex N/A Water Type FW		Environmental conditions:	1	Indoors	2		3		4		5		1	
Pool/Fish No Fish nos F1 Pool Group Species Average weight Sex N/A Water Type FW Species FW FW Species FW		Summary samples	HIST		ВА		MG		VI		PA		Total Sa	mples
Pool/Fish No Fish nos Find Pool Group Species Average weight Sex N/A Water Type FW Species N/A Water Type FW Species N/A Water Type FW														
Fish nos F1 Pool Group Species Average weight 500g Sex N/A Water Type FW	A	dd Fish/Pools - click												
Pool Group Species Average weight Soog Sex N/A Water Type Sbuilds Sex Water Type Sbuilds Sex Water Type Script Script Sex Water Type Script Script Sex Water Type Script Script Script Sex Water Type Script Script Script Script Script Sex Water Type Script S		Pool/Fish No												
Species RTR Average weight 500g Sex N/A Water Type FW		Fish nos	F1											
Average weight 500g Sex N/A Water Type FW		Pool Group												
Sex N/A Water Type FW			RTR											
Water Type FW Sbrings		Average weight	500g											
Details sta Springs														
sta Springs		Water Type	FW											
Sta Springs														
Sta Springs										- 1				
Sta Sprin			gs							- 1				
Sta Sp	<u>ග</u>		·Ē							- 1				
	tai		g							- 1				
			sta							- 1				.
호 Stock Origin	ठ	Stock Origin	Ő							- 1				.
Stock Origin රී Facility No 10	Stc	Facility No	10											

03/2023 Additional Sample Information:									
Fish dispatched by percussive blow.									
0									
	n: e blow.	e blow.							

Site No: FS0606

Case No: 2023-0060

Nature of non-compliance:

Action taken (FHI):

Non-compliance relevant to (delete): VirologyMolGen/Bacteriology/Histology/Parasitology

Case No: 2023-0660 Date of visit 15/03/2023							_		
Results Summary Freq. Database Insp Phone Insp Writing Insp 2nd Insp And Insp Report Summary Case Type	Case No:	2023-0060			Date of visit	15/03/2023			
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Report Summary Case Type Date Insp D	Results Summary	Freq.	2 / /		Da	ate of Notifica	tion	1.	
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Case Type Date Insp 2 nd Insp ECI, CNI, VMD 23/03/2023	Report Summary				1				
ECI, CNI, VMD 23/03/2023		Date	Insp	2 nd Insp	1				
Breach letter 23/03/2023 Case completion letter 26/04/2023	ECI, CNI, VMD	23/03/2023							
Case completion letter 26/04/2023	Breach letter	23/03/2023							
	Case completion letter	26/04/2023							
									





FISH HEALTH INSPECTORATE VISIT REPORT

SUMMARY FOR INFORMATION OF SITE OPERATOR

Business No FB0001 **Date of Visit** 15/03/2023

SITE NO FS0606 SITE NAME Westmill Fish Farm

Case No 20230060 Inspector

Inspection under the Aquatic Animal Health (Scotland) Regulations 2009

The above site was inspected, in accordance with the Aquatic Animal Health (Scotland) Regulations 2009.

All epidemiological units were inspected. On this occasion no samples were taken for disease analysis. The Inspector did not observe any clinical signs associated with the listed diseases as described in the Aquatic Animal Health (Scotland) Regulations 2009.

Records

The surveillance frequency category of the site was assessed as medium. An inspection under the Aquatic Animal Health (Scotland) Regulations 2009 will be conducted every second year. The category of the site will be reassessed on a routine basis and updated as required.

The information required for the public record of aquaculture production businesses regarding this site was verified and where necessary updated. The following records were also in spected to ensure that the conditions of authorisation for your Aquaculture Production Business (APB) are being met:

Aquaculture animal and aquaculture animal product movement records were inspected and appeared to be adequately maintained.

Records in relation to aquaculture animals transported by the business were inspected and found to be adequately maintained.

Mortality records were inspected and found to be adequately maintained.

No mortality levels exceeding the reporting criteria have been recorded since the last inspection.

No animal health surveillance had been carried out on behalf of the business and/or Marine Scotland since the last Marine Scotland Inspection.

The biosecurity measures plan for the site was inspected and found to be inadequately maintained.

The following points were raised with the site representative during the inspection:

- The BMP date for review was overdue and outlined biosecurity measures which were
 no longer being implemented on site. The BMP should either be implemented or revised
 to reflect the measures in place on site for all species stocked at the site.
- Tiger trout were also stocked on site without authorisation.

The issues with the BMP must be addressed to ensure the conditions of authorisation for your Aquaculture Production Business (APB) are being met. Records or documentation demonstrating that the point has been addressed should be sent to the Fish Health Inspectorate (contact details below) within 30 days of the date this report was issued.

A separate letter will be issued regarding the stocking of tiger trout as a breach of the authorisation conditions for Cloan Hatcheries Ltd to operate as an APB.

Inspection under the Animals and Animal Products (Examination for Residues and Maximum Residue Limits) (England and Scotland) Regulations 2015

Medicine records were inspected and found to be inadequately maintained.

The following points were raised with the site representative during the inspection:

 Tricaine had been used on the site previously but had not been recorded in the treatment records.

The requirement to record was explained to the site manager who has agreed to record this going forward. No further action required.

Samples were taken to be analysed for veterinary residues.

Inspection under the Aquaculture and Fisheries (Scotland) Act 2007

The site was also inspected in accordance with the Aquaculture and Fisheries (Scotland) Act 2007 with respect to section 5 regarding containment and escapes.

On this occasion the site was found to be satisfactory.

Please contact myself or the duty inspector should you require any assistance or clarification in implementing any requirement or recommendation detailed in this report.

Signed:

Fish Health Inspector

Date: 23/03/2023

The Fish Health Inspectorate Service Charter detailing standards of service is available on the Marine Scotland website at https://www.gov.scot/publications/fish-health-inspectorate-service-charter/

R04





FISH HEALTH INSPECTORATE VISIT REPORT

SUMMARY FOR INFORMATION OF SITE OPERATOR

BUSINESS NO FB0001 DATE OF VISIT 15/03/2023

SITE NO FS0606 SITE NAME Westmill Fish Farm

CASE NO 20230060 INSPECTORS

Case completion report

Recommendations in relation to the above case were made for implementation by 31st March 2023. Following submission of the required documentation, evidence has now been provided to Marine Scotland to demonstrate that the recommendations have been implemented.

This case will now be closed. This site may be subject to further audit and recommendations in the future.

Please contact myself or the duty inspector should you require any further information or have any queries regarding this report.

Signed: Date: 26/04/2023

Fish Health Inspector

The Fish Health Inspectorate Service Charter detailing standards of service is available on the Marine Scotland website at https://www.gov.scot/publications/fish-health-inspectorate-service-charter/