

Programme: 100m LNG Dual-fuel Ro-Ro Passenger Ferry

Review Period: September 2022

<u>Name</u>	Job Title	
[Redacted]	[Redacted]	
[Redacted]	[Redacted]	
[Redacted]	[Redacted	



Agenda



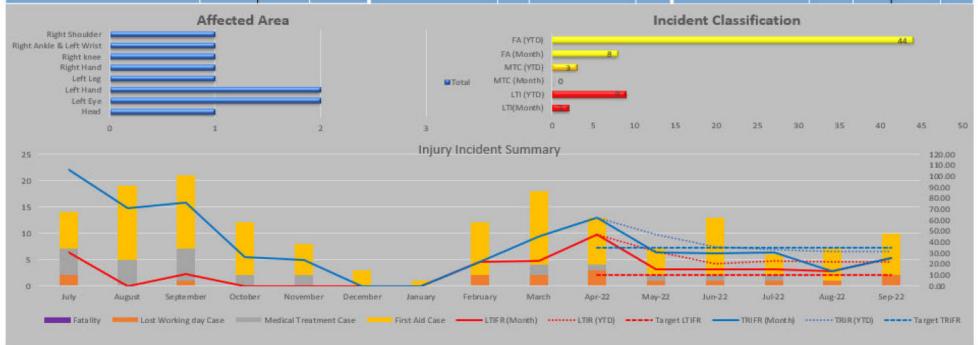
- Minutes from previous meeting
- HSE
- Programme
- Production
- Engineering
- Commissioning
- Quality
- OOR's
- Risk Register comments (circulated for review)
- Variations to Contract
- CMAL Comments
- AOB



HSE Dashboard

Per 1,000,000 working hours Estimated no. of hours worked

Ì	Incident Statistics	Target	Ac	tual	Fatal	0	Fire	0	Proactive Statistics	Targ	get	Actua	al
		2022	Month	YTD					Proactive Statistics	Month	2022	Month	YTD
-	Number of Hours Worked**	870,000	78296	413144	RIDDOR	0	Damage	0	II I I I I I I I I I I I I I I I I I I			1000	020
	Number of Lost Time Incidents (> 3				LTI (>3days)	2	Environmental	0	Number of YSYD Cards	>50	>600	66	239
	Days)	< 9	2	9	The state of the s			1884	Toolbox Talks Issued	2	24	2	10
	Lost Time Incident Freq Rate*	< 10.14	25.54	21.78	Medical Treatment (MTC)	0	Serious Near Miss	0			48	-	17
		200		2000	1201-0100		No.	-	Housekeeping Inspections	4	40	7	
ì	Number of Recordable Injury Incidents	< 30	2	13	First Aid	8	YSYD	66	Emergency Drills Completed	>4	>48	2	13
	Total Recordable Injury Incident Rate*	< 35.0	25.54	31.47	Total Injuries	10	TOTAL Incidents	10	Vessel Compliance Checks	30	420	30	130



HSE Summary



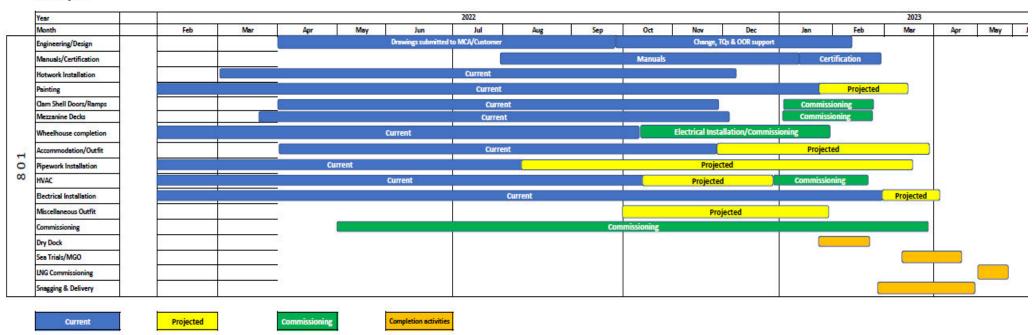
Progress Update:

- Two further LTIS this month, not severe injuries but caused by carelessness and poor work practices
 again. There requires a focus from all on these poor work methods to prevent further injuries.
- JH143 survey completed by FMPG insurers, a few recommendations for improvement were made and these will be actioned imminently however they are satisfied to continue insurance cover.
- Further operational reviews and focus on risk assessments will continue with multiple document reviews underway.
- Weekly HSE Walk rounds have been positive so far with both positive observations and areas required to improve.
- Vessel Daily HSE inspections continue to be valuable on both vessels.

801 Level 0 Programme







Critical Path

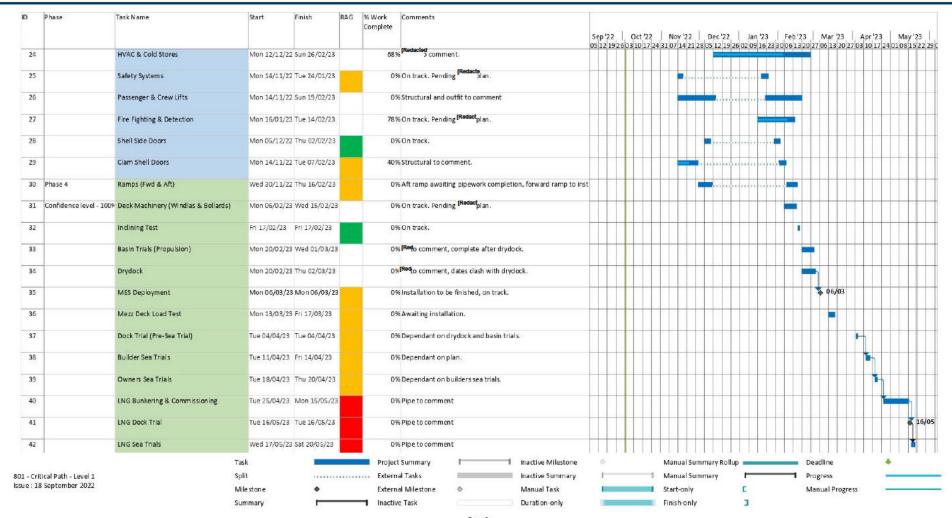




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Critical Path

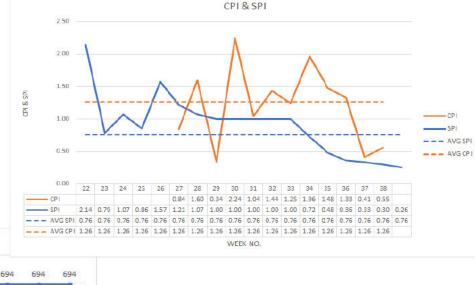


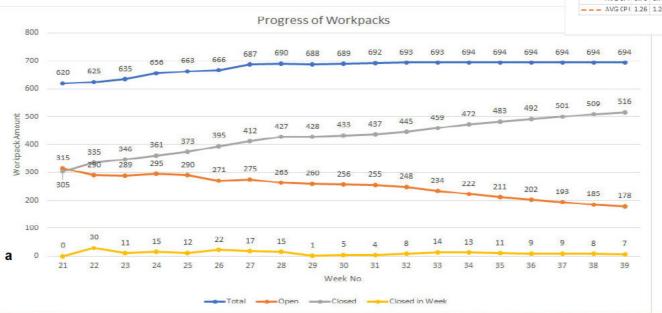




801 Hotwork Work Packs

- · Currently 178 remaining to completion.
- Composite team now in place to support the enablement of remaining work packs.
- Mini plan in place for completion of hotwork in Bow Door area, scaffold continues to be an issue. Support currently being arranged through subcontractor.
- Welders/Fabricators now working days/nights to drive completion dates.





SPI week 39: 0.26 Average SPI: 0.76

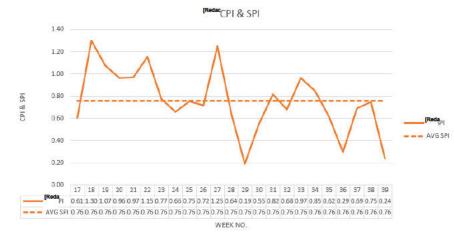
CPI week 39: 0.55 Average CPI: 1.26

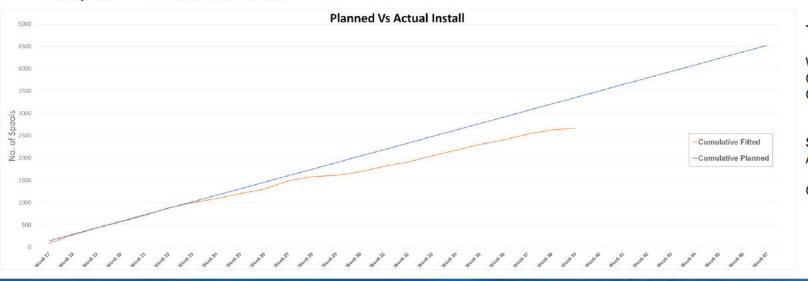
Pipework Installation



[Redacted]

- readact currently modifying various systems including fuel oil system, HTLT System, scupper drain system, black water system leading to reduced number of spools being claimed compared to previous months.
- Fuel system modification progressing well.
- HTLT planned to be completed and tested by end of week 42- On track
- Restact encountered sequencing issues potentially leading to rework. Integration of plans by planning to address this issue.
- Integration of plans should also address this as material can be ordered to time delivery with IRedacted use of material on site.





Total spools to install: 4526

Week 39:

Cumulative planned: 3358 (74%) Cumulative installed: 2669 (59%)

SPI for week 39: 0.24 Average SPI: 0.76

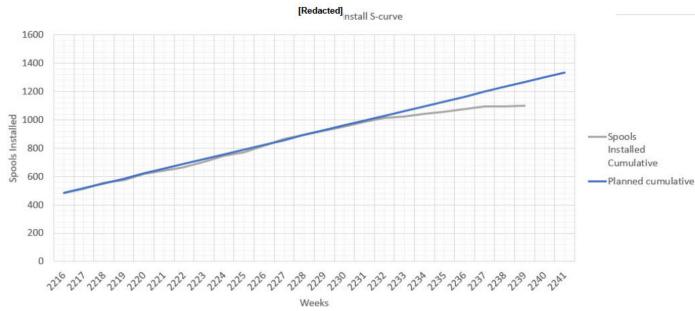
Collating data on CPI.

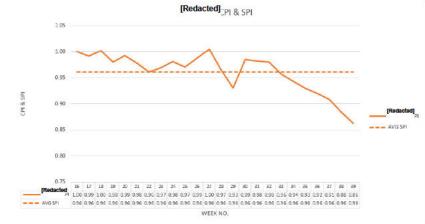
Pipework Installation



[Redacted]

- Currently progressing well with Fwd and Stern doors Hydraulic piping.
- Issue in forward ramp area highlighted, resolution now in place with areas switching from Carbon steel piping to Stainless steel.
- Reduced team onsite contributing to reduced install rate, team now back to full complement to assist drive to completion





Total planned spools to completion: 1346

Week 39:

Cumulative planned 1267 (95%) Cumulative installed 1846 (83%)

SPI week 39: 0.86 Average SPI: 0.96

Pipework Installation



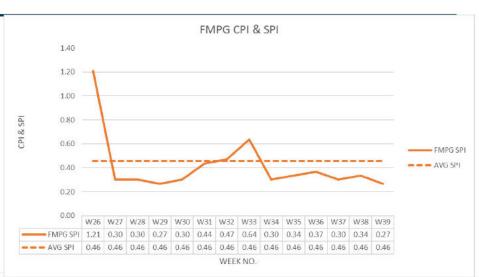
FMPG

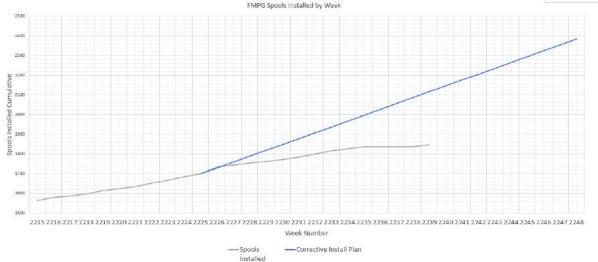
FMPG team have been providing support to commissioning team and carrying out modifications hence to drop off in overall install.

Currently sourcing manpower to support install to completion,

- Full completion achieved as planned on FW and HT systems in zones 3 & 7, [Redacts] now testing before commissioning.
- Pipework in way of port silencer now complete, allowing silencer to be re-installed.

Cumulative





Total planned spools: 2384

Week 39: Cumulative planned 2116 (89%) Cumulative installed 1846 (77%)

801 [Redacted]-Cable Install

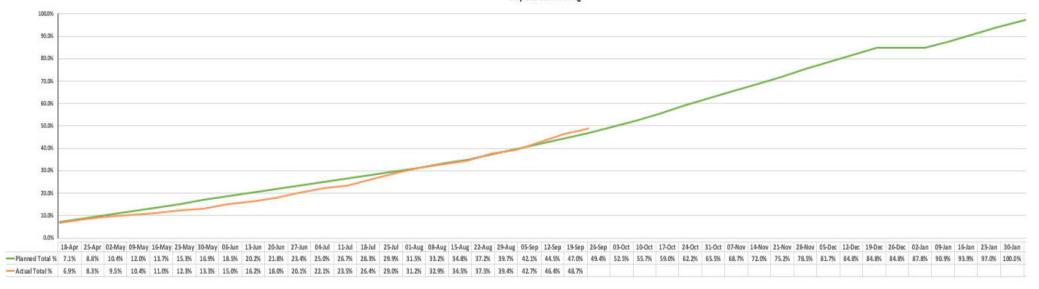


- · [Redacted] now working to recovery plan.
- Additional manpower now in place to support recovery plan with slight improvements in install rate.
- [Redacted] have been instructed to provide S Curves for Glanding/Terminating and Testing to give complete picture.
- Progress being closely monitored through POTD and fortnightly meetings with [Redacted] senior team onsite.
- SPI to be provided on next report against revised plan.

Install to week 39:

Total cable to install: 246,093 metre Cumulative planned week 39: 121,593 metre (49.4%) Cumulative actual week 39: 126,158 metre (51.3%)

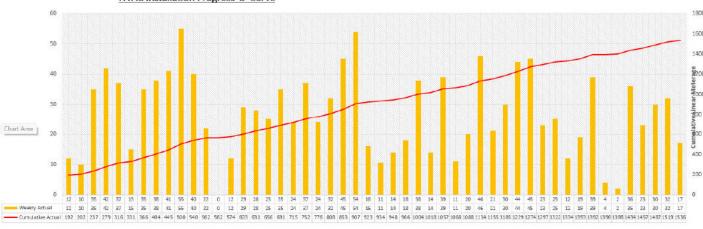
[Redacted Ship 801 Cable Pulling



- First fix of the passenger and crew accommodation duct installation complete.
- Supply duct installation in galley now being progressed.
- [Redacted] have been affected by the large volume of change across 801 however the design is in progress to be finalised which should address this.

Zone	Total Metreage	Installed Metreage	%age Complete
1	32	23	71.9%
2	35	26	74.3%
3	113	63	55.8%
4	94	60	63.8%
5	14	0	0.0%
6	378	69	18.3%
7	0	0	#DIV/0!
8	280	234	83.6%
9	1096	803	73.2%
10	198	175	88.4%
11	115	115	100.0%
Totals	2355	1568	66.6%

HVAC Installation Progress 'S' Curve



801 status



Engineering & Steelwork [Redacted] Scope

- New supervision and team onto clamshell doors which has accelerated progress in this area
- Scaffolding being reviewed to support last items for completion such as seals and breasthooks
- Stainless steel work now being progressed in the area

Steelwork

- Nightshift and weekend teams now facilitating dayshift
- Final items in Steering Gear (102) being agreed between Production and CMAL for zone completion
- Recesses/inserts on Car & Mezzanine Decks progressed now equipment has been shipped in
- · Hotwork IWO silencer complete and ready for shipping
- 7 deck lights and goosenecks been agreed and installed; pushing towards full hotwork completion in this area
- Bonded windows structure completed successfully for install by sub-contractor

Specialist Subcontractors

- Specialist sub-contractors [Redacted] & [Redacted] returned to site To reengage on LNG install.
- [Redacted] planned onsite mid November to support Clam Shell doors & Mezzanine decks.

Electrical

- [Redacted] recovery plan now in place.
- Additional manpower now showing improved install rates for cable.
- Ongoing work glanding terminating and testing in ECR.
- Cable install ongoing in Aux Machine Space.
- · Scaffolding issues in ECR- now resolved.
- Nightshift continuing to pull cables below 3 deck.
- · Commissioning plan still being made priority.

Pipework

- Fuel oil mod near completion.
- Installation of boiler pipework currently at 60%.
- Crankcase modifications spools fabricated and now installed.
- Pipework Pressure Testing Scope Ramped Up With Further Planned Up-man to Increase Test Paths Completion.

801 Issues, Challenges & Successes



Issues

- Turbo chargers to refurbish prior to running (circa 9 weeks for parts).
- Main propulsion OD boxes to be returned to [Redacted] for refurb.

Challenges

- Clam shell door external scaffold to be deigned.
- Fire main and accommodation to resolve.
- Level of change being managed.
- Material availability.
- Driving OORs to closure.
- Cable installation & termination.
- Production drawings closeout design freeze.

Successes

- Bonded windows now fitted.
- Ran main air compressors.
- Charged starting air bottles to 30 bar.
- Solution in place for Fuel oil mod.

802 Level 0 Programme



Level 0	- Programme										:	Ship Con	structio	n										Shi	p Deli Sen	very ir vice	nto
Year					2022 2023								2024														
Month		Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr M
Engineerir	ng/Design (ICE)																							<u> </u>			
Structure ((Unit Construction)																							į			
Structure ((Unit Erection)						:		:	:														i			
Structure ((Unit Consolodation)											:												į			
Hotwork In	nstallation			:								:	:		:									 			
Clam Shell (TTS/FM)	II Doors/Ramps																							į			
Mezzanine															:									<u> </u>			
Pipe Manu	ufacture															:								į			
Pipework I	Installation											:	:		:	<u>+ </u>		-						i			
HVAC												:			:									<u>.</u>			
Electrical I	Installation																							i			
Outfit																•			!					î :			
Launch Pr	rep & Launch									:														į			
Commissio	oning														7///	/////									////	////	2
Dry Dock																								7//			
Sea Trial																								: (
Snagging	Delivery/In Service																							İ		P	2

802 Status



Manufacturing Sheds

Manufacturing of 6 and 7 deck aluminum units ongoing: A6/6, A7/6, A8/6, A9/6, A10/6, A11/6, A4/7.

Erection and Consolidation

Steel units 89 and 90 have been fully erected on to ship. Unit A11/5 has been lifted on to the ship. Consolidation to follow.

Consolidation of 5 deck underway.

 Consolidation of several units in progress: A7/5, A8/5, A9/5, A10/5, A5/6, U85, U86.

Outfitting

This month the main focus is structural hotwork in the lift shafts. Manholes, lashing pots, embarkation doors and pilot doors are also in progress. Various work packs are on hold due to the ongoing design review by [Redacted] on 802.

Pipework Installation

reducted sign off of over boards is in progress, penetrations still being burned and fitted. Pipe fitting will commence after reducted sign off.

- Total amount of spools ship wide: 12021.
- Total amount of spools manufactured/procured: 3905.
- Total amount of spools installed on ship: 302.

Launch

Meeting in diary for Tuesday 11th of Oct.

Electrical

Contract to be re-tendered.

HVAC

Commencing September.

Specialist Contractors

• Currently reviewing opportunities and finalizing plan with specialist contractors.

802 Issues, Challenges & Successes



Issues

- Unit outfit in manufacturing sheds is minimal due to the lack of clean drawings.
- Purchase requisition process for material/required services proving to be time consuming.
- Unit A11/5 bonded window openings were cut to wrong size. Panels were re-ordered and preparation to re-cut ongoing.
- Scaffolding Support

Key Challenges

Key known challenges for Hull 802 to meet the programme:

- Manpower support. Lack of manpower available on 802.
- Change management. Changes made by Redacted are not reaching production in an effective manner.
- Material availability. A Min/Max process is in progress of being implemented which will reduce bottlenecking of work due
 to unavailable material.
- Delivery and completion of production drawings and accuracy of production drawings.
- Caulker shortage only one available caulker business wide for survey mark ups. Bottlenecking work progress. More general caulkers available, however, cannot complete survey markup work.

Successes

- Effective workforce good progress for the limited manpower available.
- Fabrication and erection of units on to ship is on schedule with limited workforce.
- 0701 & 0702 spool manufacturing ongoing, installation will be completed while unit is in the manufacturing shed.

Weight & Stability



Stability

- Cross flooding pipe now incorporated in model and stability model. Operations to execute when planned.
- semi-WT door solution for the aft lifts (P&S) doors to comply with Water on Deck (WoD) regulations. Work with alternative vendors being discussed also option of WT buffer agreed in principle with [Redacted]. Discussions ongoing with [Redacted].
- Operating profile received from CMAL on 07Sep22 to incorporate finer details in the stability model.

Weight

- From mid-March a new weight study started. Overall [Redacted] weights extracted from the 3D model.
 - This study has never been performed at any stage of initial or detail design. Model based study provided a better estimation covering the previous margin assumptions.
 - All 3D model items extracted for weight details and these items have provided a better reference for Centre of Gravity (CoG) values.
 - Current weight estimate is 3549.67t and 3.68t remained as margin. Targeted Lightweight is 3553.35t
 - Discussion with I^{Reduct}to support with cross check and verification of weigh list against Aveva model ongoing
- Interim inclining experiment Prior to Drydock confirmed actual light ship at Currently, 3267.25t is available onboard including scaffoldings etc. Next Inclining test is planned for 25th November

Other docs to deliver



- CMAL & FMPG have agreed (13/05/22) that FMEA is not required as a final deliverable document however a test pack will be created to show how the system recovers after failures. FMPG to propose a test pack format to CMAL.
- Machinery list (including serial numbers) is WIP. The commissioning team are producing and will also record last maintenance date where appropriate. This shall also cover the requirements for producing tallies. PO currently being raised.
- Operations Manual This will be reviewed on an ongoing basis during commissioning and training of equipment.
- As built drawings for P&IDs and technical compartment arrangements have been agreed with CMAL. Other as built drawings to be agreed with CMAL
- [Redacted] Manuals etc will be shared on FMPG-CMAL SharePoint site to allow CMAL-CALMAC access for crew training/familiarization prior to delivery of document pack.





FERGUSON marine

[Redacted] and [Redacted] plan approval update

[Redacted]

Under Review with ^[Redacted]	Date sent to [Reda	Note
Anti Fouling Plan	15/09/2021	Part of the Eco notation, Shall be approved for ship completion hand over date as part of larger pack
Cargo Securing Manual	01/02/2022	[Reda] comments received, continue to work on this alongside CMAL and other priority tasks. Ready by 14Oct
Damage Control Plan	20/04/2022	Part of Stability book. To be released after stability book approval

[Redacted]

Under Review with [Reducted]	Date sent to [Redacted]	Note
Emergency Towing Booklet	11/04/2022	Only for information but copy to be kept on board. (Not [Redacte's cope) [Red examined the booklet on 04/07/2022. CMAL operator comments are to be incorporated and ongoing. (These comments are just operational comments and does not require any material or hardware changes.)
Accommodation Layouts	15/02/2022	
Accommodation Handrailing	31/01/2022	Will be finalized after Escape route approval
Crew Accommodation Plan	15/02/2022	
Fire Control Plan	20/04/2022	Updated in line with Structural Fire protection Plan, resubmitted on 29/06/2022. Approval status asked to Production.
Structural Fire Protection Plan	20/04/2022	As of $26/06/22$, bulkheads conditionally approved, deckheads technical darification received and will be implemented, [Redacte meeting held on 14Sep, latest comments to be incorporated and sent by 10Oct.
Fixed Fire Extinguishing Syst. ECR & Pipes, Cables Transformer Room	04/11/2021	$Provisionally agreed \ require \ new \ Type \ Approval \ Certificate \ from \ {}^{\tt [Reducte}for \ system \ as \ current \ cert is out of \ date.$

To Be submitted to Reducted (in Work)	Responsible	Note
Stability book	FMPG	Finalise after incline, Draft End Q4 2022
CALMAC Muster Lists (Mode 1-4)	CMAL	
CALMAC SAR Plan	CMAL	
801&802-LNGPac Operating & Maintenance Manual LNGPac-H149-D9	[Redacted]	[Redacted] Updating, Adam to confirm requirement
Emergency Low level lighting	FMPG	Submit after escape routes update (part of MSF 1261 application to (Reducts))
Fire & DeckWashSystem	FMPG	Updating due to removal of hose reels and replacement of Hydrants in Accommodation areas.

CMAL Drawing Approval update



- NO CHANGE due to other priorities as these drawings will be covered when as built drawings are produced for the final sign off.
- CMAL Outfit Drawing Approval update List now provided to CMAL and reviews undertaken on weekly basis
- P&IDs
 - 9 Systems Approved (P&IDs)
 - 23 Systems (P&IDs) to be approved by CMAL, currently these are being reviewed separately and then both parties. Details of the 4 Systems to be resubmitted to [Redacted] provided separately to this meeting.

Contract Specification

• There are various updates within the document which require to be internally reviewed and then presented to CMAL for agreement.



Crew Training

Training schedule (only soft booked)

1st vessel in Q1/2023

•

- Weeks 9-10: 27th February until 10th March 2023 (Engines at [Redacted])
- Week 11: 13th until 17th March 2023 (Engine Control at [Redacted]
- Week 12: 20th until 24th March 2023 (LNGPac at [Redacted])
- Week 13: 27th until 31st March 2023 (Propulsion at [Redacted] or on board)

2nd vessel in Q1/2024

- Week 8: 19th until 23rd February 2024 (Propulsion at [Redacted] or on board)
- Weeks 9-10: 26th February until 8th March 2024 (Engines at [Redacted])
- Week 11: 11th until 15th March 2024 (Engine Control at [Redacted])
- Week 12: 18th until 22nd March 2024 (LNGPac at [Redacted])

Still to confirm

PMS and Alarm and Monitoring system Under discussion to arrange with [Redacted]

■ 118 TECHNICAL TRAINING FOR CREW

The Builder will provide on board training in machinery and equipment for key staff. The Builder will also provide training as detailed in the Requirement Specification and Technical Schedule, and will include:

LNG Systems	Up to 10 people (3 courses)
Navigation and Communication Systems	6 people
Communications Systems	6 people
Generators & Prime Movers	Up to 10 people (3 courses)
Propeller Units	Up to 10 people (CPP)
Power Management System	6 people
Alarm, Monitoring & Control Systems,	6 people
Lifesaving Equipment	6 people

This will be done separately from the commissioning process.

The training is to be in English and held by specialist commissioning engineers from the Builder, or representatives from sub-contractors, prior to delivery and signed off by Buyers.

Specialist LNG training (approx. 1 week per ship) will be provided to ship's crew.

Training will also include Ship Specific ECDIS training for Deck Officers.



The following has been achieved since the previous meeting.

- Starting air has been blown thought to engines.
- 3 Sea Water Cooling Pumps have been ran through coolers and overboard.
- ICMAS/PRAXIS software has been updated.
- EMDG has been backfed to main switchboard in preparation for load trial.
- 801/802 CPP OD boxes inspected by [Redacted].
- Harbour Gen fuel oil pipework has been pressure tested, chemical cleaned and flushed
- Flexible hoses/bellows fitted to Main/Aux engines to allow final connections.





Planned activities for the next 3 weeks.

- 722 HT/LT Cooling System to fill.
- Harbour Gen fuel tank/system to fill.
- Harbour Gen to commence commissioning 18/10/22
- Load Test Emergency Generator 17/10/22
- Fuel supply to Aux/Main engines to flush.
- Gearbox flushing.
- Test Quick closing valves on fuel tanks

Quality



[RedactSurveys -

801

Unit A11/6 Bonded Windows Aperture Surveys

802

Unit A11/6 Plate Dimension Checks

Unit A7/6 As Built

Unit A11/5 As Built

Unit 85 & 86 Laser Scanning

Calling Log Requests Surveyed

801 / 802-48 - surveys conducted (Steelwork 16, Pipework 25, Outfitting 6, Engineering 1)

NDT inspections:	NDT inspections: 802
MPI 9	MPI 9
DPI 0	DPI 2
UT 0	UT 0

[Redacted] Surveyed

MGO Service and Storage Tanks. Port and Stbd

FO Float Tank

Engine Sludge Tank

Fuel Oil Drain Tank

LO Renovating Tank

[Redacted] — Hydraulics Lines — Mezz deck Aft, Port Pilot Door, Stbd Pilot Door, Port Side from Hydraulic room to Generator Room, LNG Bunkering station Door.

802 Fabrication Surveys with [Redacted]

Units A55 Berth Integration

Units 99 / 100 Port & Stbd Funnels

Units 89 /90. A11/5

Fender deflector plate, Port & Stbd

Pre-Insulation Surveys

Deck 7, further 6 areas complete. AHU /EGR Bulkhead, Harbour Generator Exhaust pipe, Deck vent plenums, Deck AHU

Deck 6, AHU Deckhead

Deck 5, Galley Deckhead

OORs



All categories Category 1 Category 2 Category 3 **Total Raised** 605 364 228 13 **Total Closed** 279 187 6 472 Total committed 48 39 8 1 Total to close when work complete 47 36 9 Total still to resolve 38 10 24

CMAL Observation Log

Summary

Outfit
Pipework / Mechanical
Steelwork / Paint
Electrical

<u>Raised</u>	Closed	Ongoing / Monitoring
14	7	1
16	1	2
9	3	
6	3	

Totals 45 14 3

- Category 1 Must be done before handover
- Category 2 General / Specification Issues to be done may carry over to warranty period
- Category 3 Snagging
- 2 of the 10 Cat 1 OORs are offered to move to CWWC complete as now executable work scopes under review with CMAL
- 6 OOR's closed in the month from CWWC/Committed/CAT 1
- All remaining 95, "Committed" or "Closed when work complete" allocated to subzone/compartments and included within the
 work pack diary program. Dates with owners will be logged and tracked by projects



• Circulated for discussion.

Variations to Contract



VTC's	Contract Section	<u>Description</u>	Date Requested	<u>Impact</u> ▼	<u>Comments</u>	<u>Status</u>
LNG-100-114	section 813: Fire and Wash Deck System	A fresh water fire main, supplied from the vessel's domestic fresh water system, will be provided in the main accommodation area and small bore fire hoses, of nominal 25 mm diameter and not exceeding 15 m length, will be provided at sufficient locations on each deck level to reach all parts of the accommodation This requirement to be deleted	13/04/2020	Requirement to be removed from technical specification		[ReductosendVTC
LNG-100-119	N/A	Provision of workshop tools	16	FM to supply various tools/pieces of equipment for workshop		postponed
LNG-100-121	section 561 i) passenger lifts	addition of weathertight door for passenger lift on 07 deck	3			costs to be determined
LNG-100-123	section 868: shore supply	Addition of a shore supply connection box for 802 only				Redacto send VTC
LNG-100-127	0	Sanitary/Grey Water System	10	Re-routing of laundry discharges to grey water tank		under investigation
LNG-100-128	e e	Quick Release Hatches for shaft inspection in Workshop / Nitrogen spaces				under investigation
LNG-100-129		Domestic Hot Water		The installation for the potable freshwater which within the contract is stipulated as copper piping. Agreement with CMAL to change to Mapress rather than copper. This is a suitable replacement that is easier to install and maintain and is suitable for use on domestic systems. We have engaged with [Redacted] and they do not have any issue with this	Amend Technical specification	^{[Redac} to send VTC

Comments/AOB



- Comments
- AOB